

# DUFIX 80

Lepilo za drvo



**Dufix 80** je jednokomponentno lepilo na bazi polivinil acetatne disperzije.

## Tehničke karakteristike

Izgled:	homogena masa bele boje
Viskozitet (Brookfield, 23 °C), Pas	min.8
Suva masa (%)	min. 48
Sadržaj pepela (%)	max. 7
pH vrednost:	6,5 – 7,5
Rok upotrebe:	12 meseci

## Namena

Lepilo Dufix 80 koristi se za lepljenje drvenih elemenata, ultrapasa, furnira i iverice u industriji nameštaja.

## Uputstvo za upotrebu

Pre upotrebe lepilo temperirati na sobnu temperaturu i homogenizovati mešanjem. Na prethodno pripremljene površine drveta (glatke, suve očišćene od prašine, bez sadržaja masnoće i vlage više od 10%) naneti lepilo ručno ili mašinski. U cilju kvalitetnijeg lepljenja preporučuje se obostrani nanos lepila. Izvršiti slepljivanje pod pritiskom u trajanju od 24 časa.

## Napomena

Dufix D-80 je ispitana na institutu za hemiju, tehnologiju i metalurgiju u Beogradu. Odgovara standardu SRPS: H.K2.021-TIP 1 (izveštaj broj 82/09).

## Pakovanje

Lepilo se isporučuje u pakovanju od 0,1;0,2; 1 i 20 kg.

## Skladištenje

U dobro zatvorenim posudama na temperaturi + 5 °C do +30 °C

## Čuvati od smrzavanja



# DUFIX 80

Adhesive for wooden elements



**Dufix 80** is one component adhesive based on polyvinyl acetate dispersion.

## Technical characteristics

Appearance:	homogeneous white colour substance
Viscosity (Brookfield, 23 °C), Pas	min.8
Dry matter (%)	min. 48
Ash content (%)	max. 7
PH value:	6.5 – 7.5
Shelf life:	12 months

## Application

Adhesive Dufix 80 is used for bonding wooden elements, hardboard, veneer, and plywood in the furniture industry.

## Instruction for use

Before usage place adhesive on room temperature and make it homogenous by mixing. Apply the adhesive on previously prepared wooden surfaces (smooth, dry, and cleaned, without any grease and humidity more than 10 %). In the aim of quality bonding, apply the adhesive on both surfaces. Perform bonding under pressure in the next 24 hours.

## Note

Dufix D-80 has been tested in the Chemistry, Technology and Metallurgy Institute in Belgrade. It suits standards SRPS: H.K2.021-TIP 1 (report no.82/09).

## Packing

Adhesive is available in packaging of 0.1; 0.2; 1 and 20 kg.

## Storage

Keep in well sealed containers at the temperature between +5°C to +30°C

## Keep from freezing



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